



LP 971

## Global® LP 970 Series – Shoe production machines

### TECHNICAL SPECIFICATIONS

Machine speed\*  
*(up to) 3200 spm*

Stitch type  
**301**

Number of needles  
**1 or 2**

Stitch length  
**up to 6 mm**

Feed type  
**needle and wheel feed  
top driven roller presser**

Needle type  
**134 LR**

Bed type  
**postbed**

Needle gauge  
**available needle gauges  
1.6 - 2 - 2.4 - 3.2  
others as option**

**LP 970** - LP-class machines are available as postbed machines in single- and double needle versions. All models are equipped with needle feed, lower wheel feed and top driven roller presser. Machines are available with underbed thread trimmer, presser foot lift and auto back tack (AUT).

### **MÁQUINAS PARA LA PRODUCCIÓN DE CALZADO**

**LP 970** - La serie LP son máquinas de columna en versión de 1 y 2-agujas. Todos los modelos estan equipados con arrastre por aguja, rueda inferior y rueda accionada superior. Las máquinas se pueden suministrar con corta-hilos, remate y alza-prensatejas automáticos. (AUT)

### **NÄHMASCHINEN FÜR DIE SCHUHFABRIKATION**

**LP 970** - Maschinen sind lieferbar als Säulenmaschine in Einnadel- und Zweinadel-Versionen. Alle Modelle sind mit Nadeltransport, unterem Transportrad und angetriebenem oberen Rollerfuß ausgerüstet. Die Maschinen sind lieferbar mit Unterbett-Fadenabschneider, Drückerfußlüftung und automatischer Verriegelung.

### **MACHINES CHAUSSURE**

**LP 970** - Les machines pilier de la classe LP sont disponibles en version une et deux aiguilles. Tous les modèles sont équipés d'un entraînement par aiguille, griffe circulaire et pied à roulette entraîné. La version AUT est équipée avec coupe-fil, relevage de pied presseur et arrêts automatiques.

### **MACCHINE PER CALZATURE**

**LP 970** - Macchina a colonna disponibile nella versione ad un ago ed a due ayhi, dotata di griffa rotante inferiore e piedino a rotella superiore a motore. Le macchine sono disponibili anche con dispositivo rasafilo, alzapiedino e fermatura automatica.

## Global® LP 970 Series

New postbed series machines for the shoe-industry, with a wide variety of models and applications. The Global LP 970 Series is equipped with top driven roller presser and is an unique combination between quality and price, which makes this an excellent product.

### Specifications

model											
		number of needles	needle feed	roller presser foot	wheel feed	vertical hook	needle system	max. stitch length	reverse	thread trimmer	max. sewing speed*
LP 971	Single needle postbed machine with needle and wheel feed, with top driven roller presser	1	•	•	•	R-190	134 LR	5	—	—	3200
LP 971-H	Same as LP 971, but machine is suitable to sew thicker thread. <b>Needle thickness 130-160</b>	1	•	•	•	R-210	134 LR	5	—	—	1500
LP 971-LH	Same as LP 971-H - with large hook <b>Needle thickness 130-160</b>	1	•	•	•	R-520	134 LR	6	—	—	1500
LP 971-TD	Single needle postbed machine with needle and wheel feed, with top driven roller presser and thread trimmer	1	•	•	•	R-290	134 LR	6	—	•	3200
LP 971-AUT	Single needle postbed machine with automatic back tack on needle, wheel feed and roller presser. With thread trimmer and electric presser foot	1	•	•	•	R-290	134 LR	5	AUTO	•	3200
LP 972	Single needle postbed machine with needle and wheel feed, with top driven roller presser	2	•	•	•	R-190	134 LR	4.5	—	—	3200
LP 972-H	Same as LP 971, but machine is suitable to sew thicker thread. <b>Needle thickness 130-160</b>	2	•	•	•	R-210	134 LR	6	—	—	1500
LP 972-LH	Same as LP 971-H - with large hook <b>Needle thickness 130-160</b>	2	•	•	•	R-520	134 LR	6	—	—	1500
LP 972-TD	Single needle postbed machine with needle and wheel feed, with top driven roller presser and thread trimmer	2	•	•	•	R-290	134 LR	4.5	—	•	3200
LP 972-AUT	Single needle postbed machine with automatic back tack on needle, wheel feed and roller presser. With thread trimmer and electric presser foot	2	•	•	•	R-290	134 LR	4.5	AUTO	•	3200
LP 971-725	Single needle postbed machine with needle and wheel feed and top driven roller presser. <b>Equipped with motor driven horizontal lower edge trimmer</b>	1	•	•	•	R-290	134 LR	5	AUTO	•	3200

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<b>LP</b> Leather Postbed	<b>900</b> postbed series	<b>4</b> drop feed	<b>1</b> 1 needle, needle feed	<b>7</b> oblique edge trimmer
<b>LF</b> Leather Flatbed	<b>300</b> flatbed series	<b>5</b> wheel feed	<b>2</b> 2 needles, needle feed	<b>TD</b> underbed thread trimmer
		<b>6</b> standard foot and reversible needle feed	<b>3</b> 1 needle, drop feed	<b>R</b> reverse
		<b>7</b> top driven roller presser foot and wheel feed	<b>4</b> 2 needles, drop feed	<b>H</b> heavier work
				<b>LH</b> large hook

★ Max. sewing speed (in spm.) depends on type of operation and/or materials to be sewn.

The GLOBAL® Selection is brought to you by:

GLOBAL® is a trademark of the Global International Corporation, the people that carefully organize the supply of spareparts before they launch each product.

When ordering parts please specify:

- ① machine model
- ② part numbers